

Distinctive Cosmetic Ingredients, LLC

2259 SOUTH CLINTON AVENUE, SOUTH PLAINFIELD, NEW JERSEY 07080

TEL. 908-226-5123 * FAX 908-226-1514

Curling Mascara

RON5-26/2

Phase	Ingredient	%	Supplier
A	Water	Q.S.	
A	Butylene Glycol	2.00	
A	DC Instalift	7.00	RON/Distinctive Cosmetic Ingredients, LLC
A	TEA 99%	1.90	
A	<u>Nanosperse Ink Black PV-AQ II</u>	15.00	RON/Distinctive Cosmetic Ingredients, LLC
A	Dow Corning Antifoam Emulsion, Food Grade	0.25	Dow Corning
A	Natrosol 250 HHR	0.70	Aqualon
A	Celvol 205S	2.00	Celanese
A	DC Cellulose Gum	0.50	RON/Distinctive Cosmetic Ingredients, LLC
B	Carnauba Wax	4.00	Stahl & Pitsch
B	Stearic Acid	4.00	
B	Cerasynt PA	3.00	ISP
B	Beeswax	6.00	Stahl & Pitsch
B	Emulmetik 100	1.00	RON/Lucas Meyer
C	DC Curling Polymer	20.00	RON/Distinctive Cosmetic Ingredients, LLC
D	<u>DC HydroGlide</u>	4.00	RON/Distinctive Cosmetic Ingredients, LLC
E	Diocide	1.00	DIOW

Procedure:

Corporate Headquarters

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Charge Phases A into tank and heat to ~90°C.

In a separate vessel, add Phase B and heat to ~90°C.

Begin Mixing Phase A with a Prop at a brisk speed.

Add Phase B to Phase A and mix at a fast speed for 15 minutes.

Remove from Heat and switch to sweep mixing at ~35 – 40 RPM for ~ ½ hour, while air-cooling to ~60°C.

Add Phase C, **VERY SLOWLY** and continue to side-sweep until ~40°C.

VERY SLOWLY, add Phase D and continue to side-sweep.

Add Phase E and cool to room temperature.

DO NOT FILL FOR AT LEAST 24 HOURS.

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